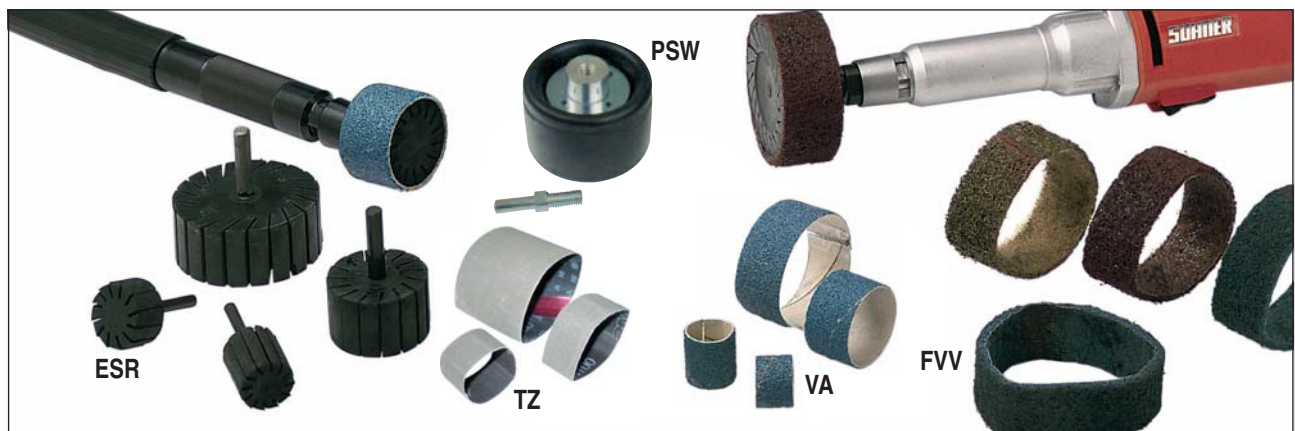


## Spiral Bands

### Easy to use with efficient results



#### ESB VA/PSWB VA

- High performance abrasive spiral wound bands for expandable drums ESR and inflatable drums PSW, available in VA (for steel, stainless and aluminum).
- Ideal for pre-grinding stainless steel vessels, grinding off spot welds, mold polishing, deburring ends on tubes, etc.

#### ESB FVV/PSWB FVV

- Surface conditioning bands and belts.
- Produces satin finish on a variety of metals.

- To finish, polish and buff metal, wood and plastic surfaces.
- Available in 3 grits.

#### ESB TZ/PSWB TZ

- Abrasive belt with regenerating pyramid structure.
- For hard metals and Inox.
- Work steps can be skipped: time-saving and cost-effective.
- Extra-long service life.

#### ESR

- The band is mounted on a slotted expandable drum.
- Guarantees a firm grip and increased elasticity.
- Allows use of the full width for grinding.

#### PSW

- «The Formula – 1 tire for a great finish»
- Pneumatic inflatable drum. Pressure is adjustable, to suit the application on a given work piece.
- Use air gun for inflation.

Abrasive bands/ belts VA Type	Dimension	Grit and Order Nr.										Band/belt Mount	Order Nr.	MOS rpm	
		40	60	80	100	120	150	180	220	240	320				
ESB 10/20 VA	20×31	908 142	908 143	908 144	–	908 145	–	908 146	908 704	908 705	908 706	ESR 10/20	907 930	44 000	50
ESB 15/30 VA	30×47	908 147	908 148	908 149	–	908 150	–	908 151	908 704	–	–	ESR 15/30	907 931	36 000	50
ESB 22/14 VA	14×69	901 273	901 275	901 276	901 277	901 278	901 279	901 280	–	–	–	ESR 22/14	49 395 01	26 000	50
ESB 22/20 VA	20×69	908 026	908 027	908 028	908 029	908 030	908 031	908 032	–	–	–	ESR 22/20	907 932	26 000	50
ESB 22/36/60 VA	60	908 040	908 041	908 042	908 043	908 044	908 045	908 046	–	–	–	ESR 22/36/60	908 048	16 000	50
ESB 25/30 VA	30×78	901 295	901 297	901 298	901 299	901 300	901 301	901 302	–	–	–	ESR 25/30	49 396 01	11 000	50
ESB 30/18 VA	18×94	901 306	901 308	901 309	901 310	901 311	901 312	901 313	–	–	–	ESR 30/18	49 397 01	19 100	50
ESB 30/30 VA	30×94	906 921	906 922	906 923	906 924	906 925	906 926	906 927	–	–	–	ESR 30/30	52 778 01	19 100	50
ESB 45/30 VA	30×141	907 943	907 944	907 945	907 946	907 947	907 948	907 949	908 707	908 708	907 709	ESR 45/30	907 934	12 700	50
ESB 60/30 VA	30×188	908 153	908 154	908 155	908 156	908 157	908 158	908 159	–	–	–	ESR 60/30	908 152	9 500	50
ESB 75/30 VA	30×236	907 967	907 968	907 969	907 970	907 971	907 972	907 973	–	–	–	ESR 75/30	907 935	7 600	50
PSWB 75/75 VA	75×251	907 866	907 867	907 868	907 869	907 870	907 871	907 872	907 873	–	–	PSW 75/75	907 851	6 000	10
PSWB 120/80 VA	85×383	907 858	907 859	907 860	907 861	907 862	907 863	907 864	907 865	–	–	PSW 120/80	907 850	4 000	10

Abrasive bands/ belts FVV Type	Dimension	Mineral grade and Order Nr..			Band/belt Mount	Order Nr.	MOS rpm	
		rough	medium	very smooth				
ESB 75/30 FVV	30×236	907 974	907 975	907 976	ESR 75/30	907 935	5 000	20
PSWB 75/75 FVV	80×251	907 855	907 856	907 857	PSW 75/75	907 851	4 500	5
PSWB 120/80 FVV	90×390	907 852	907 853	907 854	PSW 120/80	907 850	3 200	5

Abrasive bands/ belts TZ Type	Dimension	A 160 (K120)	A 100 (K 220)	A 65 (K 280)	A 45 (K 400)	A 30 (K 600)	A 16 (K 1200)	A 6 (K 2500)	Band/belt Mount	Order Nr.	MOS rpm	
ESWB 45/30 TZ	30×143	909 322	909 321	909 320	909 319	909 318	909 317	–	ESR 45×30	907 934	12 700	
ESWB 60/30 TZ	30×190	909 316	909 315	909 314	909 313	909 312	909 311	–	ESR 60×30	908 152	9 500	
PSWB 75/75 TZ	80×251	909 507	909 506	909 504	909 503	909 502	909 501	909 500	PSW 75×75	907 851	4 000	

Abrasive	Recommended drive units								
	Electric Grinders		Page	Air Grinders		Page	Flex. Shaft Grinders		Page
ESB-Bänder	USC 9-R, USC 25-R		19	LSB 20, LLC 23, LLH 12		21–23	ROTOSTAR, ROTOFIX, ROTOFERA, ROTAR, ROTOMAX		24–29
PSW-Bänder	USK 6-R		19	LLC 4		22	ROTOSTAR, ROTOFIX, ROTOFERA, ROTAR, ROTOMAX		24–29